



Bergamid™ B70 W25

Polyamide 6

Key Characteristics

General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Features	• Impact Modified
RoHS Compliance	• RoHS Compliant
Forms	• Pellets

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density ²	1.10 g/cm ³	1.10 g/cm ³	DIN 53479
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	421000 psi	2900 MPa	ISO 527-2
Tensile Stress (Break)	10200 psi	70.0 MPa	ISO 527-2
Tensile Strain (Break)	4.0 %	4.0 %	ISO 527-2
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179
-22°F (-30°C)	4.3 ft·lb/in ²	9.0 kJ/m ²	
73°F (23°C)	7.1 ft·lb/in ²	15 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179
-22°F (-30°C)	No Break	No Break	
73°F (23°C)	No Break	No Break	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature			ISO 75-2/B
66 psi (0.45 MPa), Unannealed	338 °F	170 °C	
Heat Deflection Temperature			ISO 75-2/A
264 psi (1.8 MPa), Unannealed	149 °F	65.0 °C	
Maximum Use Temperature			
Continuous (GTP 50% Tensile)	149 °F	65 °C	
Short Time	320 °F	160 °C	
Melting Temperature	433 °F	223 °C	
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+13 ohms	1.0E+13 ohms	IEC 60093
Volume Resistivity	1.0E+15 ohms·cm	1.0E+15 ohms·cm	IEC 60093
Dielectric Constant (1 MHz)	3.40	3.40	IEC 60250
Dissipation Factor (1 MHz)	0.20	0.20	IEC 60250
Comparative Tracking Index	600 V	600 V	IEC 60112
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating			UL 94
0.031 in (0.8 mm)	HB	HB	
0.06 in (1.6 mm)	HB	HB	

Notes

¹ Typical values are not to be construed as specifications.

² ±0.03 g/cm³

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CONTACT INFORMATION

Americas

United States - Avon Lake
+1 440 930 1000

United States - McHenry
+1 815 385 8500

Asia

China - Guangzhou
+86 20 8732 7260

China - Shenzhen
+86 755 2969 2888

China - Suzhou
+86 512 6823 24 38

China - Suzhou
+86 512 6265 2600

Hong Kong -
+852 2690 5332

Taiwan - Yonghe City,
+886 9396 99740, +886 2929 1849

Europe

Germany - Gaggenau
+49 7225 6802 0

Spain - Barbastro (Huesca)
+34 974 310 314



Beyond Polymers.

Better Business Solutions.SM

www.polyone.com

PolyOne Americas

33587 Walker Road
Avon Lake, Ohio 44012
United States
+1 440 930 1000
+1 866 POLYONE

PolyOne Asia

No. 88 Guoshoujing Road
Z.J Hi-tech Park, Pudong
Shanghai, 201203, China
+86 21 5080 1188

PolyOne Europe

6 Giällewee
+352 269 050 35

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